Equipment Sample Layouts

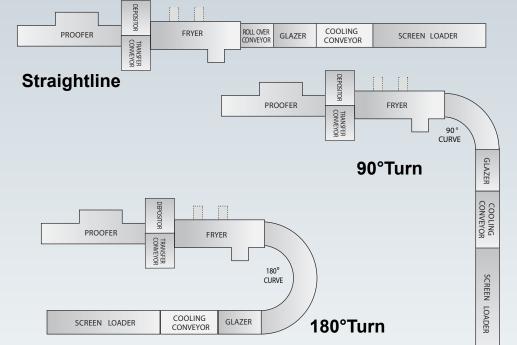
Belshaw has served the baking industry for over 100 years and is the leading donut and bakery equipment company in the USA and throughout the world. Durable construction enables our equipment to produce consistent cake and yeast donuts

over years of continuous service.



Belshaws industrial systems are entirely designed and manufactured in the USA, with parts, technical support, and service available locally.

Belshaw offers exceptional customer care and support on all our products that ensures a seamless experience from start to finish, while establishing a brand that is trusted throughout the world.



Century Industrial donut lines are 6, 8 or 10 standard

Century Industrial donut systems all over the world.

Straight-line, L-shaped and U-shaped layouts are available

that will fit most locations. Thousands of bakeries operate

donuts wide throughout the length of the system.

Supporting Equipment

SL Screen Loader





The Screen Loader automatically This glazer carries donuts transfers donuts from 6-wide production lines on to screens.



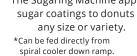
through the continuously Fryer, while allowing a space to fit flowing curtain of glaze. Depositor as needed. *unheated also available





CC and SC conveyors provide extra time for donuts to cool down before icing, glazing or packaging.

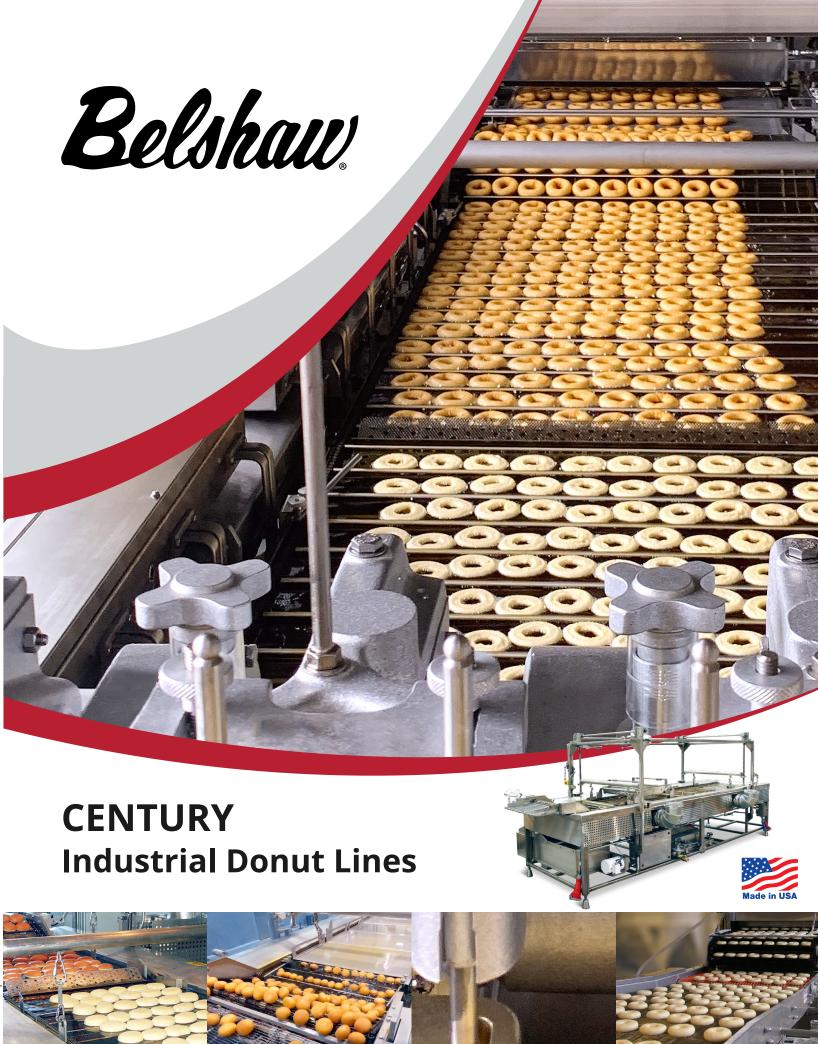


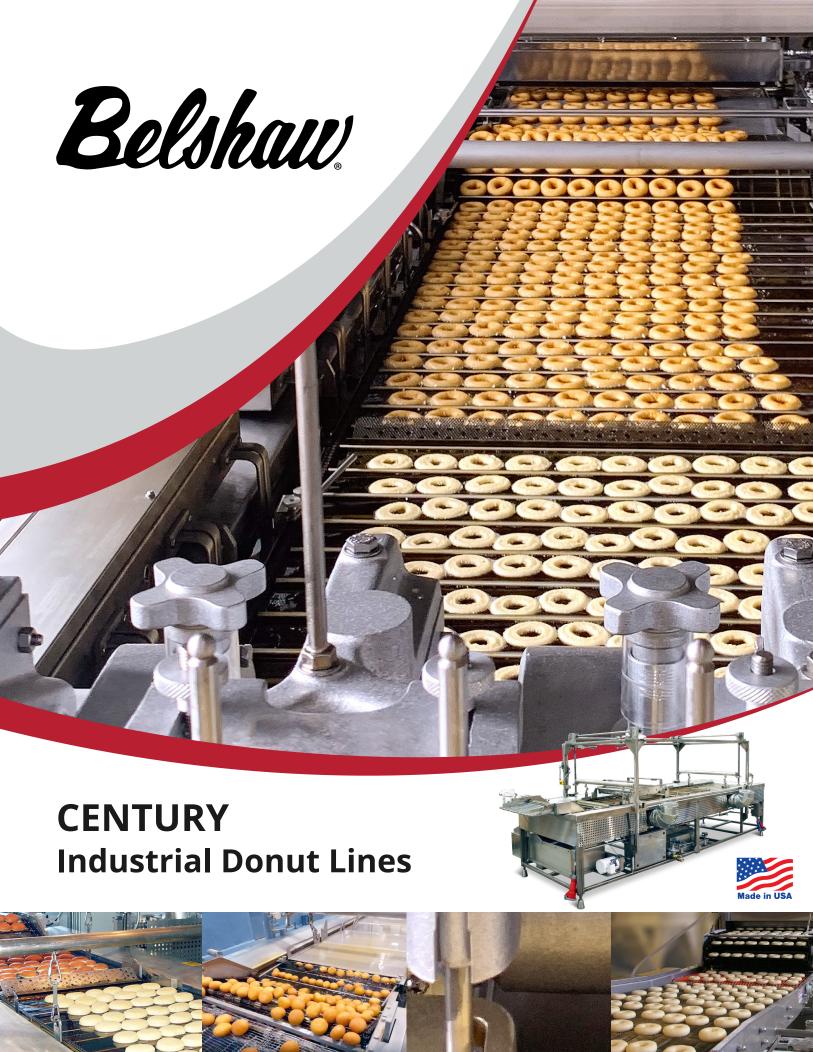


Belshaw_Century Industrial Lines_Dunkin_7_1_24

www.belshaw.com







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- **CHG Conveyor Glazer** TC Transfer Conveyor
- CC-6/9/12 Cooling
 - SC-6/9/12 Straight Conveyor -Available in 90° and 180° curves.

Depositor Features





- · Electronic low maintenance controls.
- High torque motor.
- Safety guard for cutterheads.
- Safety grill for hopper.
- Step for easy hopper access.
- Hopper easily removable for cleaning.
- Batter chute.(not shown)
- Electronic counter.
- Multi-space (MS) option allows more donuts to fit across the fryer.

Proofer Features

- Proofers are sectional. More sections allow for larger capacity fryers.
- Height extensions can optimize proofing times for any donut line.
- PLC controlled heat and humidity for each section of the proofer, and synchronize operation with the other parts of the donut line.
- Non-stick powder coated baskets for reducing or eliminating flour usage in proofer.
- Active-release system for separating donuts from baskets when proofing is complete.
- Safety switches and clutch, with safety guards at in-feed and out-feed. • Auto-water fill.
- Proofers can be loaded manually, or synchronized with makeup lines for auto-loading.
- Compatible with transfer conveyors to transfer donuts from proofer to fryer.



Fryer Features



Safety features for fryers:

- High temperature cut-off switch.
- High/low gas pressure cut-off.
- Low combustion air-flow cut-off. - Draft proofing switches.
- Pilot light sensor.
- Low shortening level float & safety switch.
- E-stop switch.

- Fryers available in gas or electric.
- Fryer conveyor with 4.5" center-to-center pocket spacings. 3.0 and 4.0 also available.
- Variable speed conveyor drive.
- Moving drop plate to allow cake donuts to float after depositing.
- Single turner. Optional extra turners can be inserted/removed in seconds.
- Slide-in shortening melter for easy insertion of shortening.
- Exit conveyor for cleanly transferring product to cooling conveyor, glazer etc.
- Pre-mix gas system with Touch Screen PLC control with variable speed blowers. • Two temperature zones, independently controlled with accurate P.I.D. based temperature regulation.
- Remote control console with PLC Touch Screen. The console is also a wiring center, located up to 75 feet from fryer.
- Partial submerger available.
- Fryers can be ordered to flow left-right or right-left.
- Submerged burner tubes with "Controlled Combustion" turbulators and radiation deflectors for efficient heat transfer. (gas)
- Cool zone under burner tubes. (gas)

• Exhaust damper system to optimize air flow, including stack, heat shield, barometric damper, draft inducer, and proving switch. (gas)

• Conveyor slip clutch.



Fryer

C6-24



10 per pocket

C16-24 16 feet 24 inches 6 per pocket C18-24 18 feet 24 inches 6 per pocket C16-36 16 feet 36 inches 8 per pocket

C18-42 18 feet 42 inches

- Other sizes available at request.

- Available in gas or electric heat.

- Available in gas of electric field.									
FRYER	FRYING AREA			FRYER CAPACITY @100sec. frying time					
	Frying Area	Frying Length	Frying Width	Donuts Per Pocket	Capacity* donuts - dozen per hour				
C6-24		6ft (1.83m)	24in (61cm)	6 000000	2,244 hr - 187 dz/hr				
C10-24		10ft (3.05m)	24in (61cm)	6 00000	4,920 hr - 410 dz/hr				
C14-24		14ft (4.27m)	24in (61cm)	6 00000	7,224 hr - 602 dz/hr				
C16-24		16ft (4.27m)	24in (61cm)	6 000000	8,76 hr - 698 dz/hr				
C18-24		18ft (5.48m)	24in (61cm)	6 000000	9,528 hr - 794 dz/hr				
C16-36		16ft (4.88m)	36in (91cm)	8 0000000	11,160 hr - 930 dz/hr				
C18-42		18ft (5.48m)	42in (106cm)	10 000000000	15,888 hr - 1,324 dz/hr				

4 Section Proofer

5 Section Proofer

Fryer Energy Specifications (Gas)

Fryer	Energy kW (electric)*	Energy BTU/Hour (gas)
C6-24	19 kW	200,000
C10-24	24 kW	360,000
C14-24	24 kW	505,000
C16-24	24 kW	565,000
C18-24	24 kW	610,000
C16-36	36 kW	710,000
C18-42	56 kW	1,200,000

*Kilowatts can vary according to voltage applied. - Electric fryer specifications available at request.

	Indust	rial Dor	nut Systems	1 1 2 - O
Proofer	Length	Width	Depositor	
2 Section Proofer	21ft / 0in	4ft / 3in	MDDRF6	
3 Section Proofer	27ft / 9in	4ft / 3in	MDDRF6	
4 Section Proofer	34ft / 6in	4ft / 3in	MDDRF6	
4 Section Proofer	34ft / 6in	4ft / 3in	MDDRF6	

34ft / 6in

44ft / 6in

MDDRF6

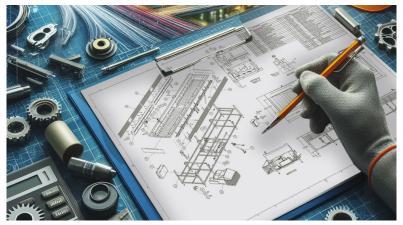
MDDRF8

MDDRF10

4ft / 3in

6ft / 6in

*Full capacity based on 45 min. proof time - 100 sec. fry time.



Belshaw engineers and builds products to fit application needs. The models on this page reflect only Belshaw standard offerings. Other sizes and configurations are available upon request.